

## HeatSoft™ Comparison Chart

	HeatSoft™ PREMIUM ESM-HTMP	HeatSoft™ PLUS ESM-HTM3	HeatSoft™ SATIN ESM-HTMS	HeatSoft™ GLAM ESM-HTGLM
<b>Facestock</b>	3.5 mil polyurethane film (water-base print surface)	2.9 mil polyurethane film	3.1 mil polyurethane film	7.5 mil polyurethane film with glitter specks
<b>Finish</b>	Matte	Gloss	Semi-gloss	Silver Sparkle
<b>Liner</b>	Polyester (recyclable)	Polyester	Polyester	Polyester
<b>Shelf Life</b>	1 Year	1 Year	1 Year	1 year
<b>Certification</b>	CPSIA	CPSIA	CPSIA	CPSIA
<b>Ink Compatibility</b>	<ul style="list-style-type: none"> <li>• TrueVIS Series</li> <li>• EJ</li> <li>• Eco-sol MAX Series</li> </ul>	<ul style="list-style-type: none"> <li>• TrueVIS Series</li> <li>• EJ</li> <li>• Eco-sol MAX Series</li> <li>• AP</li> </ul>	<ul style="list-style-type: none"> <li>• TrueVIS Series</li> <li>• EJ</li> <li>• Eco-sol MAX Series</li> </ul>	<ul style="list-style-type: none"> <li>• TrueVIS Series</li> <li>• EJ</li> <li>• Eco-sol MAX Series</li> </ul>
<b>Material Compatibility</b>	<ul style="list-style-type: none"> <li>• 100% polyester</li> <li>• 100% cotton</li> <li>• Polyester/cotton blends</li> <li>• Spandex/Lycra®</li> </ul>	<ul style="list-style-type: none"> <li>• 100% polyester</li> <li>• 100% cotton</li> <li>• Polyester/cotton blends</li> <li>• Spandex/Lycra®</li> <li>• Leather</li> </ul>	<ul style="list-style-type: none"> <li>• 100% polyester</li> <li>• 100% cotton</li> <li>• Polyester/cotton blends</li> </ul>	<ul style="list-style-type: none"> <li>• 100% polyester</li> <li>• 100% cotton</li> <li>• Polyester/cotton blends</li> </ul>
<b>Transfer Mask Compatibility</b>	Roland HeatSoft PLUS PGM-PTM2	Roland HeatSoft PLUS PGM-PTM2	Roland HeatSoft PLUS PGM-PTM2	Roland HeatSoft PLUS PGM-PTM2
<b>Application Settings*</b>	<ul style="list-style-type: none"> <li>• 250°F/121°C</li> <li>• Medium pressure</li> <li>• 10 - 15 seconds</li> <li>• Hot peel</li> </ul>	<ul style="list-style-type: none"> <li>• 295°F/146°C</li> <li>• Medium pressure</li> <li>• 15 - 20 seconds</li> <li>• Hot peel</li> </ul>	<ul style="list-style-type: none"> <li>• 300°F/149°C</li> <li>• Medium pressure</li> <li>• 15 - 20 seconds</li> <li>• Warm peel</li> </ul>	<ul style="list-style-type: none"> <li>• 311°F/155°C</li> <li>• Medium pressure</li> <li>• 15 - 20 seconds</li> <li>• Hot peel</li> </ul>

<b>Durability</b>	Up to 50 washes	Up to 50 washes	Up to 25 washes	Up to 50 washes
<b>Available Sizes</b>	<ul style="list-style-type: none"> <li>• 20" x 25Y</li> <li>• 30" x 25Y</li> </ul>	<ul style="list-style-type: none"> <li>• 20" x 25Y</li> <li>• 30" x 25Y</li> </ul>	<ul style="list-style-type: none"> <li>• 20" x 25Y</li> <li>• 30" x 25Y</li> </ul>	<ul style="list-style-type: none"> <li>• 20" x 10Y</li> <li>• 30" x 10Y</li> </ul>
<b>Actual Widths</b>	<ul style="list-style-type: none"> <li>• 19.6"</li> <li>• 29.5"</li> </ul>	<ul style="list-style-type: none"> <li>• 19.6"</li> <li>• 29.5"</li> </ul>	<ul style="list-style-type: none"> <li>• 19.6"</li> <li>• 29.5"</li> </ul>	<ul style="list-style-type: none"> <li>• 19.6"</li> <li>• 29.5"</li> </ul>

\* Always test fabric and adjust heat, pressure and time as needed