

## HeatSoft™PLUS (PGM-PTM2) Medium-Tack Polyester Transfer Mask Specifications

### Product Overview

Roland HeatSoft PLUS transfer mask (PGM-PTM2-75-54/30/20) is a 100 percent polyester transfer tape with medium-tack adhesive, designed for producing printed and cut graphics with HeatSoft PLUS transfer material (ESM-HTM3) and Roland's Eco-Sol MAX® or Eco-Sol MAX® 2 inks. This mask is designed to lift the graphic from its backing liner sheet without removing ink off the printed surface, allowing for optimum release shortly after pressing. PTM2 ensures that the graphic printed on HeatSoft PLUS transfer material, a thin, stretchy transfer media, remains dimensional stable during the transfer process. Designed to make transferring full-colored appliques fast and efficient, PTM2 keeps separate components positioned properly relative to one another, while also acting as a protective barrier between the graphic and heat press used to affix that graphic onto the garment.

### At a Glance

Face: 4.7 mil  
Shelf Life: 1 Year  
Adhesive: Medium Tack  
Liner: Paper

Ink Compatibility: TrueVIS, Eco-Sol MAX and MAX 2 inks  
Available Sizes: 20" x 25Y, 30" x 25Y and 54" x 25Y  
Actual Widths: 19.6", 29.5", 54"  
Usage: Reusable

### Applications

This medium-tack polyester mask is perfectly suited to transfer most heat transferred materials safely onto textiles. Use in conjunction with HeatSoft™ PLUS (ESM-HTM3) polyurethane heat transfer material.

### Specifications

Total Caliper: 120 microns  
Opacity: N/A  
Gloss Level: N/A

Core Diameter: 3"  
Shelf Life: 1 Year  
Available Sizes: 20" x 25Y, 30" x 25Y and 54" x 25Y

### Part Numbers

PGM-PTM2-75-20 20" x 75'  
PGM-PTM2-75-30 30" x 75'  
PGM-PTM2-75-54 54" x 75'

### Storage Conditions

HeatSoft™PLUS (PGM-PTM2) medium-tack polyester transfer mask should be handled with care to keep the adhesive face of the product free of dust, debris and contaminants that will affect its adhesive capability. This product should be processed and stored in an environment of 65° - 75° F (18° - 24° C) and 30 - 50% relative humidity (non-condensing) that is clean, relatively dust-free and away from direct sunlight. It is recommended to store this product in its original packaging in a cool dry area until ready for use. If storage conditions are outside the recommended operating ranges, allow the material to acclimate to the production environment for at least 24 to 48 hours before use.

### Roland Certified Media Guarantee

This product is sold for the usage of the applications stated in this document. The product is free of defects.



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