

## Lumina 2520 Series: Premium Cast Translucent Film With Synthetic Liner

This high performance cast translucent film is engineered with excellent weathering and aging characteristics. This film is best used in backlit applications that require excellent, even color illumination with flexibility for sign faces and awnings. This film can also be used on glass, acrylic and polycarbonate sign faces or window substrates. Lumina 2520 Series features a synthetic liner that offers greater dimensional stability and easier application when using a wet application technique. To order punched material, use part number 2570.

Film Technology: .....Cast  
 Film Thickness:.....2.0 mil  
 Color Availability:.....Various  
 Outdoor Durability:.....7 year outdoor  
 Finish: .....Gloss  
 Blockout:.....Not Applicable  
 Adhesive/Color:.....Permanent/Clear  
 Liner: .....Synthetic  
 Conformability: .....Flat and simple curves  
 Shelf Life:.....1 year

**Processing:**

Computer Cut:.....Yes  
 Steel Rule: .....Yes  
 Thermal Die:.....Yes  
 Flat Bed: .....Yes  
 Sheetable: .....Not Applicable  
 Laminate:.....Cold

**Printing:**

Thermal Transfer: .....Not Applicable  
 Solvent and Eco-Solvent:.....Not Applicable  
 UV Inkjet: .....Not Applicable  
 Screen: .....Yes

**Installation:**

Wet Apply:.....Yes  
 Minimum Application Temp: .....60° F  
 Interior/Exterior: .....Interior and Exterior

Note: For further information regarding: printing, substrate cleaning, application, maintenance, durability and removal please review the corresponding instructional bulletin available at [www.fdcfilms.com](http://www.fdcfilms.com).