



# ▶ DPF 6100XLP Vinyl Film

## Premium Cast Digital Film with X-Scape Technology

DPF 6100XLP is a 2-mil (50 micron) gloss white cast film with bubble releasing, tinted, clean removing, repositionable, permanent pressure-sensitive adhesive. The LX (Low Profile) X-Scape Technology allows installers to achieve speedy installation while maintaining a high enough tack to ensure long-term bond. Designed for large format graphics, DPF 6100XLP is made of premium quality cast facstock with a low profile liner. The adhesive system is designed to provide excellent opacity as well as easy installation. The film provides superior conformability around rivets, curves, contours and channels. DPF 6100XLP is rated for outdoor durability up to 7 years (unprinted). Printed durability is dependent on the ink system used.

### APPLICATIONS & FEATURES

- Digital printing with a wide variety of direct print systems.
- Fleet and vehicle applications.
- Warrantied for use on rivets, corrugations and channel structures.
- Used in conjunction with Series 3200, Series 3210 or Series 3220 overlaminates.

### PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE	
<b>SURFACE FINISH</b>	Gloss Meter 60° Reflection	70 to 90 Gloss Units	
<b>THICKNESS</b>	Micrometer, Federal Bench Type	2-mil (50 micron)	
<b>TENSILE STRENGTH</b>	Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s), web direction	≥ 4.5 lb/in	≥ 0.8 kg/cm
<b>ELONGATION</b>	Instron Tensile Tester as above	≥ 150%	
<b>SHELF LIFE (IN BOX)</b>	Ideal Storage Temperature 70°F (21°C) and 50% relative humidity	2 years from factory shipment	
<b>APPLICATION TEMPERATURE RANGE</b>	On clean, dry substrate	40°F to 100°F	4.4°C to 38°C
	On clean, dry substrate (corrugated with rivets and channels)	60°F to 100°F	15°C to 38°C
<b>SERVICE TEMPERATURE RANGE</b>	On clean, dry substrate	-40°F to 176°F	-40°C to 80°C
<b>DIMENSIONAL STABILITY</b>	158°F (70°C), 48 hours	0.010 in	0.24 mm
<b>PEEL ADHESION</b>	PSTC-1, 15 min, 70°F (21°C)	≥ 3.6 lbs/in	≥ 0.68 kg/cm
<b>LINER RELEASE</b>	TLMI Release at 90°, 300 in/min (760 cm/min)	50 g/2 in	9.84 g/cm

NOTE: Recommended post-heat surface temperature of vinyl installed: 203°F to 221°F (95°C to 105°C). The recommended post heat temperature applies to the media and overlaminate wrap.

Standard Terms & Conditions Apply

## OPTIMUM PERFORMANCE

Actual weathering durability depends on surface preparation, surface maintenance and exposure conditions. Successful weather resistance is characterized by the retention of legibility. DPF 6100XLP will resist weathering best when applied to vertical or upper outboard angles. Horizontal angles, such as hood and auto roof surfaces, will deteriorate more quickly than vertical. This is due to increased exposure to sun and moisture, as well as high deposition of dirt and atmospheric contaminants. Arlon does not recommend its film for horizontal or close horizontal applications. Use heat and/or chemical when removing image from vehicle (see Installer Handbook for details).

## STORAGE AND MAINTENANCE





Storing vinyl graphics in covered areas will help prolong the life of the vinyl by limiting its exposure to damaging elements such as sunlight and rain. Protecting a wrapped car in the garage can keep it sheltered from all types of weather and harmful pollution, both of which could wear out the horizontal surfaces of the car and cause damage to the paint underneath. Vinyl that starts to brown or show discoloration has been negatively affected by acidic pollutants and if not immediately removed could stain the paint. Taking extra steps to keep the vinyl covered when not in use will help extend the life of the vinyl and keep the car looking as good as it did when it was first wrapped.








## TERMS & CONDITIONS

*The following is made in lieu of all warranties expressed or implied:*

All statements, technical information and recommendations published by Arlon relating to Arlon products are based on tests believed to be reliable and within the accuracy of the equipment used to obtain the specific values. Their accuracy or completeness is not guaranteed and Arlon makes no warranty with regard thereto. Seller's and manufacturer's only responsibility shall be to replace any quantity of the product proved defective. Seller and manufacturer shall not be liable for injury, loss or damage, direct or consequential, arising out of use or the inability to use the product. Nor shall seller or manufacturer be liable for any costs or expenses incurred in the processing or printing on the product. Before using, user shall determine the suitability of the product for its intended use. User assumes all risk and liability of every nature in connection therewith. No statements or recommendations other than those contained in the technical information published by Arlon shall have force or effect unless contained in an agreement manually signed by the officers of seller and manufacturer.

November 2015

USA:  200 Boysenberry Lane, Placentia, CA 92870, USA  
EUROPE:  North Sea Building, Gevers Deynootweg 93, 4th Floor, 2586BK Den Haag, The Netherlands  
UK:  P6 Parklands, Heywood Distribution Park, Heywood, Lancashire OL102TT, UK  
INDIA:  4F1 Court Chambers 35, New Marines Lines, Mumbai 400 020, India

 800 232 7161/+1 714 985 6300  800 329 2756  
 +31 70 354 4311  +31 70 355 7721  
 +44 161 884 0592  +31 70 355 7721  
 +91 99 6755 3895

arlon.com